

Work Order ID 58673

May 14, 2010 6:53:37 AM



Page 1

Item ID: D4021-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Blanking Plate

Start Date: 5/14/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/14/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4021

B

130



Powdercoat

Powder Coating

White Gloss (Ref: 4.3.5.2) per QSI005 4.3-Steel

0.00

=> gel 10/05/14

X4



Memo

START: 7:30 0.00

Pull from stock

Temp: 320°

2 x D4021-5 B57612

2 x D4021-5 B58140

Fin: 8:00am

scuff lightly

re-powder coat black sandtex

per QSI005

135



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

4 KR 10-5-14

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Page 2

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Item Name: Blanking Plate

Start Date: 5/14/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/14/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
Description*Silver 2529*Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

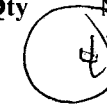
140



Packaging

Identify as per dwg & Stock Location: _____

0.00

SB 10/05/14

Packaging

Memo

0.00

re-identify using new B/N

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/17
CMF
10-5-14

Picklist Print

May 14, 2010 6:53:36 AM

Page 1

Work Order ID: 58673

Parent Item: D4021-5

Parent Item Name: Blanking Plate

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as
per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB
DD 10.04.20 verified by:EC

Start Date: 5/14/10

Required Date: 5/14/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
D4021-5		Manufactured	No				Each	13.0000				



Blanking Plate



Location

Loc Qty

Loc Code

ST109

13

58140

13

4 _____
_____ UCDW 5.18
24 57612
24 58140